

Work Order ID 100039-1

April-17-13 7:50:42 AM

shp 1 kit May 6

100039

Page 1

Item ID: DSI 9599-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Squirrel Cheek Compatibility

SPVIX

Stop

NS2

Start Date: 4/17/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/03/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

W

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9599

A

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP DSI9599-011 CHG001

DAS 06 13/5/11 (1)

13-4-22 (2)
13-4-22

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

2x SP

13-4-22
Sh

120

QC4- 100% Inspect kits for completeness

0.00

120

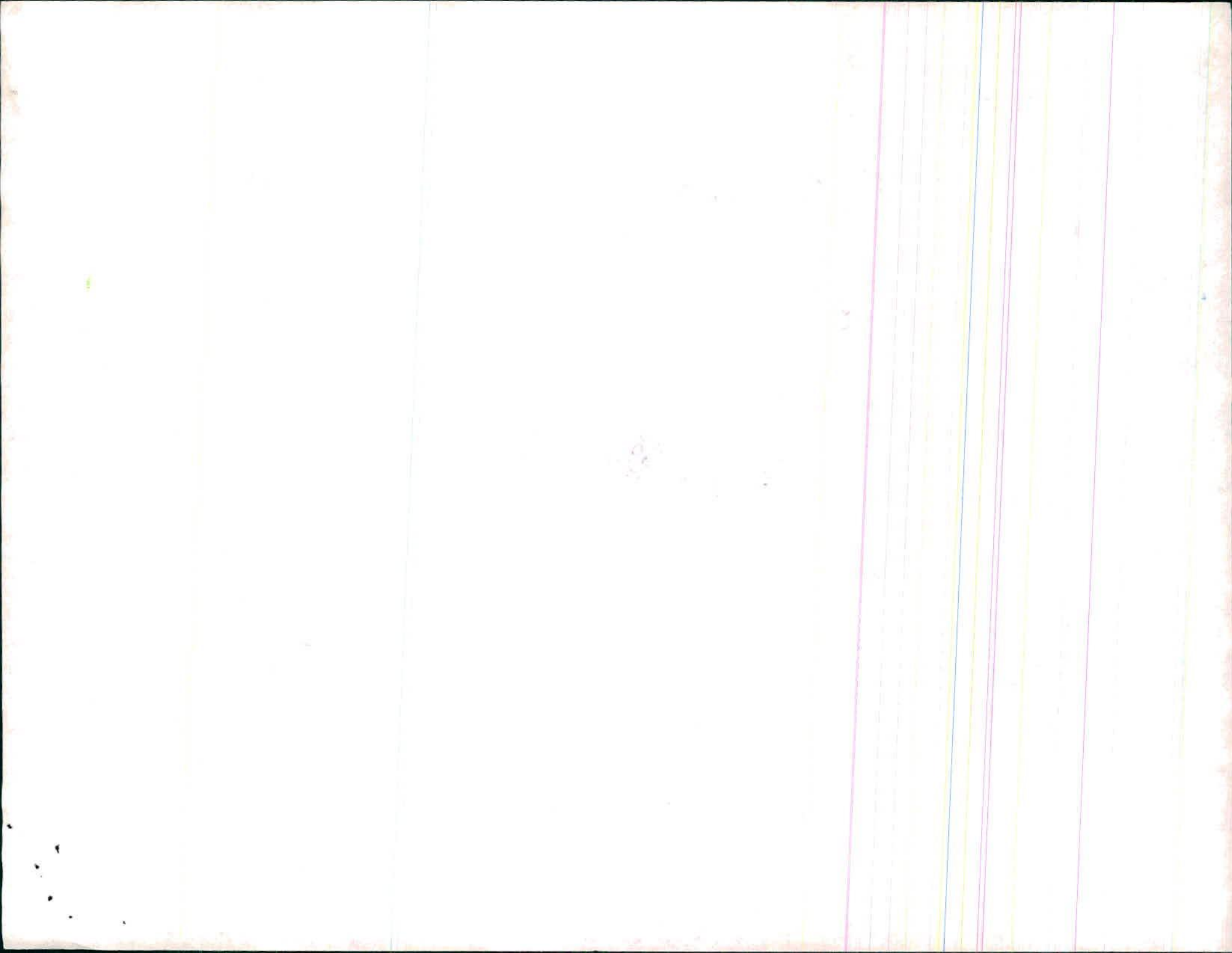
QC

Quality Control

Memo

0.00

DAS 06 13/5/11 (1x)



Work Order ID 100039

100039

Page 2

April-17-13 7:50:42 AM

Item ID: DSI 9599-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Squirrel Check Compatibility

Start Date: 4/17/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 5/03/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: Date: Tooling: Date:

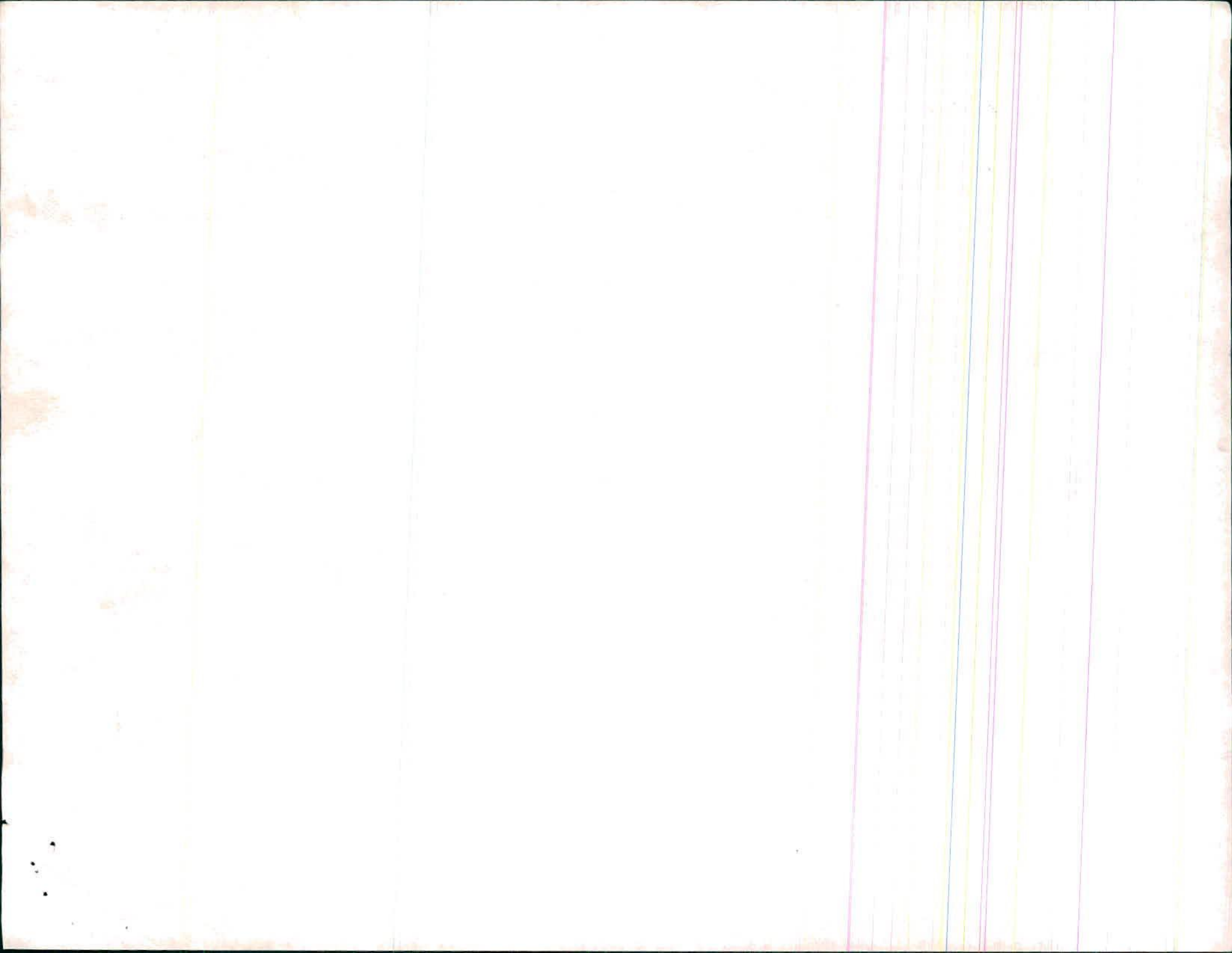
Stop *NR2*

QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					1	2	13-5-1	
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP DSI9599-011 Location:								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

13/5/6

13-05-2



Picklist Print

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Page 1

Work Order ID: 100039
Parent Item: DSI 9599-011
Parent Item Name: Squirrel Check Compatibility

Start Date: 4/17/13
Start Qty: 2.00

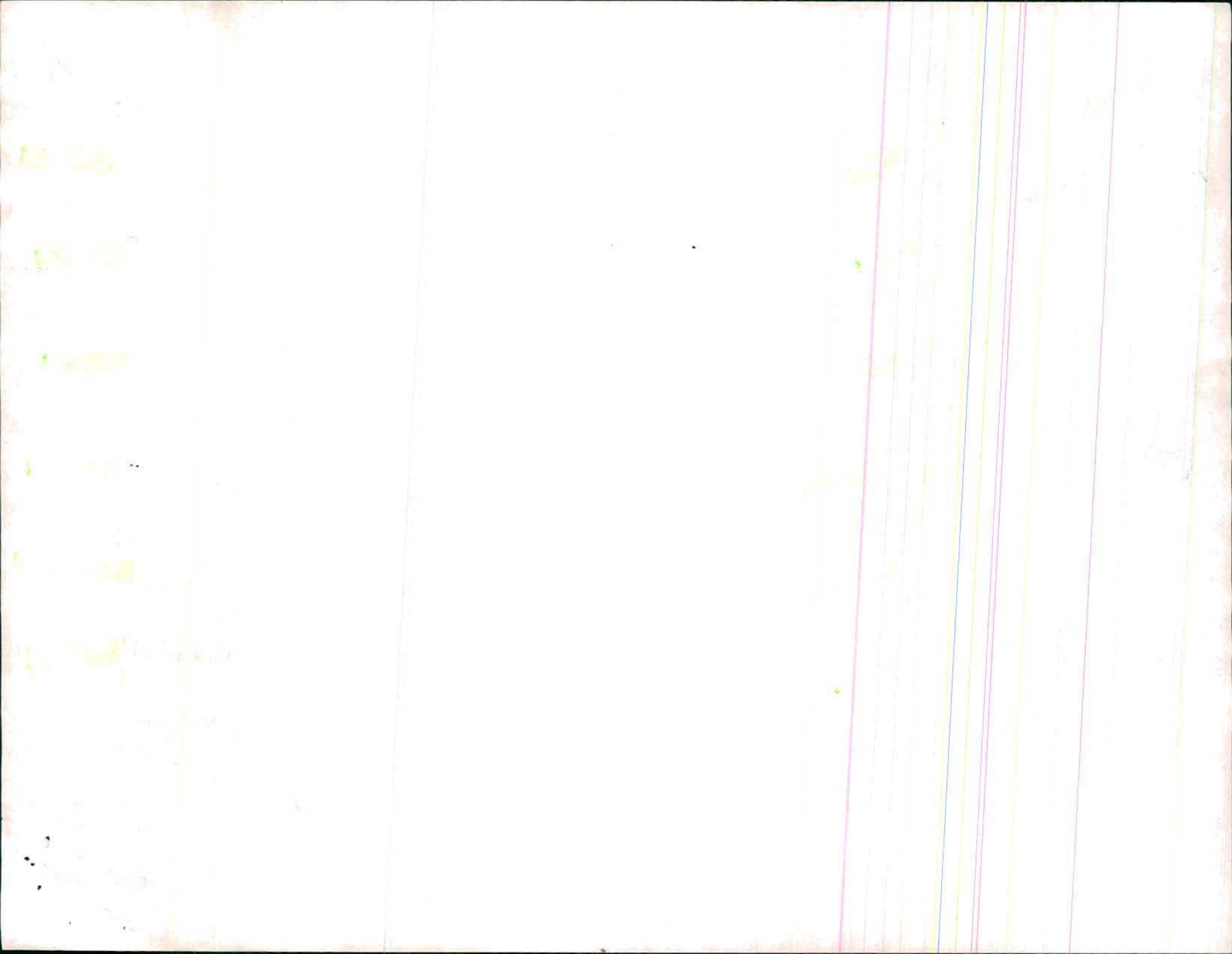
Required Date: 5/03/13
Required Qty: 2.00

Comments: IPP REV:A 12.02.05 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4004-043 Side Restraint Angle and Tie Down Point		Manufactured	No			110	Each	6.0000	1	2	SP		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST243A		6							
				83134		6							
D4420-041 Top Support Assembly		Manufactured	No			110	Each	5.0000	1	2			✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST242B		5							
				86329		5							
D4420-043 Top Leg Support Assembly		Manufactured	No			110	Each	3.0000	1	2	SP		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST108		3							
				86328		3							
D4422-1 Shim		Manufactured	No			110	Each	5.0000	1	2	SP		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST109		5							
				86450		5							
D4422-3 Shim		Manufactured	No			110	Each	1.0000	2	4	SP		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST139d		1							
				86324		1							
D4423-1 Splash Guard Extension		Manufactured	No			110	Each	1.0000	1	2	SP		✓
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST109		1							
				86126		1							

4

86328
2x
86451 3x SP
SP 13-4-22
1x 100049



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Page 2

Work Order ID: 100039

Parent Item: DSI 9599-011

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/13

Required Date: 5/03/13

Start Qty: 2.00

Required Qty: 2.00

AKS7-1032-130
Insert

Purchased No

110 Each 0.0000 10 20

m/24/1638P2

AN4-6A
Bolt

Purchased No

110 Each 2,051.0000 2 4

SP

Location

Loc Qty

Loc Code

ST514

2051

123355

2051

Purchased No

110 Each 30.0000 4 8

SP

AN525-10R9
Screw

Location

Loc Qty

Loc Code

ST344

30

122378

30

Purchased No

110 Each 843.0000 10 20

SP

CR3212-4-05
CHERRY RIVET

Location

Loc Qty

Loc Code

ST328

843

1108

843

Purchased No

110 Each 201.0000 10 20

SP

CR3212-4-06
CHERRY RIVET

Location

Loc Qty

Loc Code

ST328

201

122141

200

123301

1

Purchased No

110 Each 151.0000 10 20

SP

CR3212-5-06
Rivet

Location

Loc Qty

Loc Code

ST328

151

120933

51

123785

100

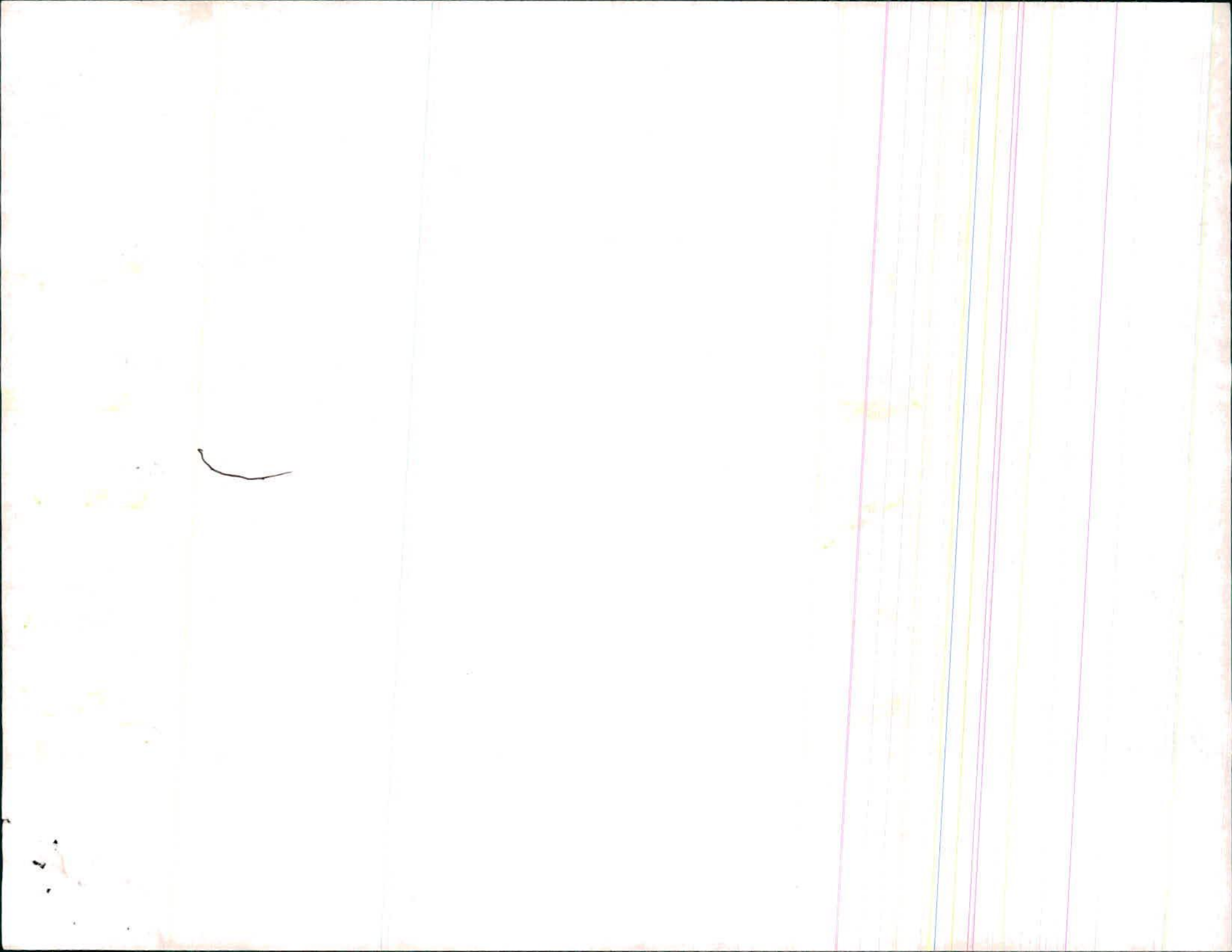
20x

13-4-22

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Shop Packet Print

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Picklist Print

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Page 3

Work Order ID: 100039

Parent Item: DSI 9599-011

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/13

Required Date: 5/03/13

Start Qty: 2.00

Required Qty: 2.00

CR3212-5-07
Rivet

Purchased No

110 Each 93.0000 10 20

Location

Loc Qty

Loc Code

ST328 93
121048 93

MS20470AD4-7

Rivet, Universal Head

Purchased No

110 Each 7,634.0000 4 8

Location

Loc Qty

Loc Code

ST336 3590
122452 83
123525 3507
ST509 4044
124231 4044

MS20470AD4-5

Rivet, Universal Head

Purchased No

110 Each 1,367.0000 4 8

Location

Loc Qty

Loc Code

GA 438
122452 438
ST336 929
122452 929

MS21042-08

USE MS21042L08

Purchased No

110 Each 1,122.0000 2 4

Location

Loc Qty

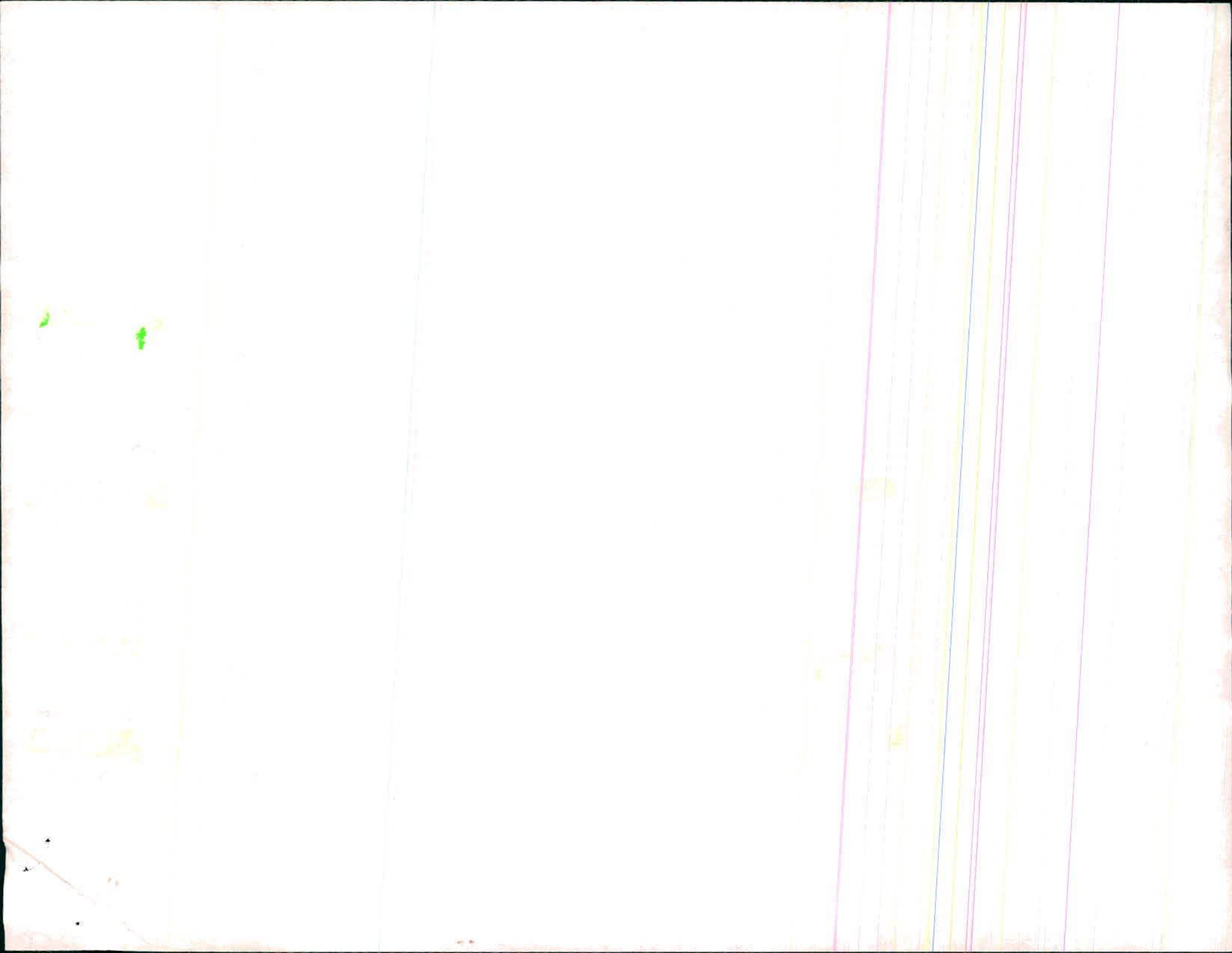
Loc Code

ST300 38
103668 38
ST314 984
123525 984
ST315 100
123352 100

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Page 4

Work Order ID: 100039

Parent Item: DSI 9599-011

Parent Item Name: Squirrel Cheek Compatibility

Start Date: 4/17/13

Required Date: 5/03/13

Start Qty: 2.00

Required Qty: 2.00

MS24694-S51

Screw

Purchased

No

110

Each

108.0000

5

10

Location

Loc Qty

Loc Code

ST303

108

116805

1

123741

107

MS27039-08-05

SCREW

Purchased

No

110

Each

90.0000

2

4

Location

Loc Qty

Loc Code

ST307

90

117316

90

NAS1149DN832J

WASHER

Purchased

No

110

Each

3,823.0000

4

8

Location

Loc Qty

Loc Code

ST293

3425

123248

22

123348

383

123352

200

123603

400

123900

20

124555

400

125268

2000

ST509

398

124093

398

NAS1149F0463P

Washer

Purchased

No

110

Each

636.0000

2

4

Location

Loc Qty

Loc Code

ST295

636

122378

36

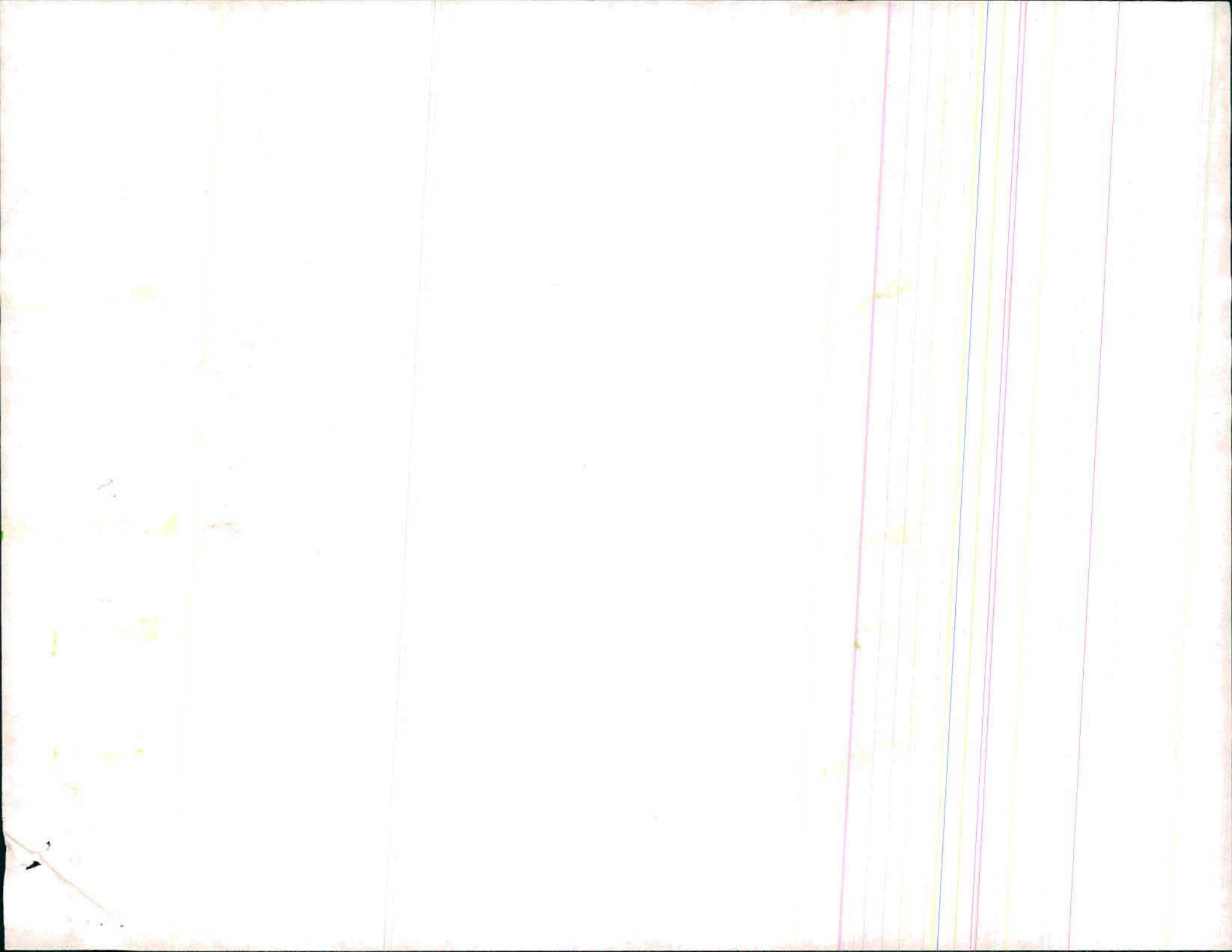
124859

600

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13/5/11
REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Part Number	Description
X	DSI 9599-011	SQUIRREL CHEEK COMPATIBILITY KIT
1	D4004-043	SIDE RESTRAINT ANGLE
1	D4420-041	TOP SUPPORT ASSY
1	D4420-043	TOP SUPPORT LEG
1	D4422-1	SHIM
2	D4422-3	SHIM
1	D4423-1	SPLASH GUARD EXTENSION
10	AKS7-1032-130	INSERT
2	AN4-6A	BOLT
4	AN525-10R9	SCREWS
10	CR3212-4-05	RIVET
10	CR3212-4-06	RIVET
10	CR3212-5-06	RIVET
10	CR3212-5-07	RIVET
4	MS20470AD4-7	RIVET
4	MS20470AD4-5	RIVET
2	MS21042-08	NUT (OR MS21042L08)
5	MS24694-S51	SCREW
2	MS35206S242	SCREW (OR MS27039-08-05)
4	NAS1149DN832J	WASHER
2	NAS1149F0463P	WASHER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 12.03.01
CERT. NO.: SH05-4
ISSUE NO.: 3

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9599	SHEET 3 OF 5
APPROVED		TITLE	DART AUX TANK AND SCALE
DE APPR.		ECL SQUIRREL CHEEK COMPATIBILITY NTS	
DATE	12.02.23	COPYRIGHT © 2012 BY DART AEROSPACE LTD	
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